



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2570-PO
Job Sheet 182851



Part No: D2570-PO

Job Qty: 800 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 10/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D2570 Rev. B IPP Rev. B 18.09.05 Now outsource DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	800 pcs		10/12/18	0.00	0.00	Purchasing		OCT 05 2018
110	Packaging	800 pcs		10/12/18	0.00	0.00	Packaging2		OCT 05 2018
120	QC	800 pcs		10/12/18	0.00	0.00	QC6		38
130	Packaging	800 pcs		10/12/18	0.00	0.00	Packaging3		18.10.02
140	QC21-FG	800 Ea		10/12/18	0.00	0.00	QC21		18.10.19

Part Op 100 - Issue PO to WEJAY P/O: 010909 MANUFACTURE D2570 AS PER DWG -Certificate of conformity is required

Descriptions:

x 800

Dart Lussier

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2570P	Bushing	800 Ea (1 ea)	100-Purchasing	5116279

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2570P	800	0	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 9:13 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S116310



Part: D2570

Job No: 182851

Serial No/Batch: S116310

Revision: B

Inspector:

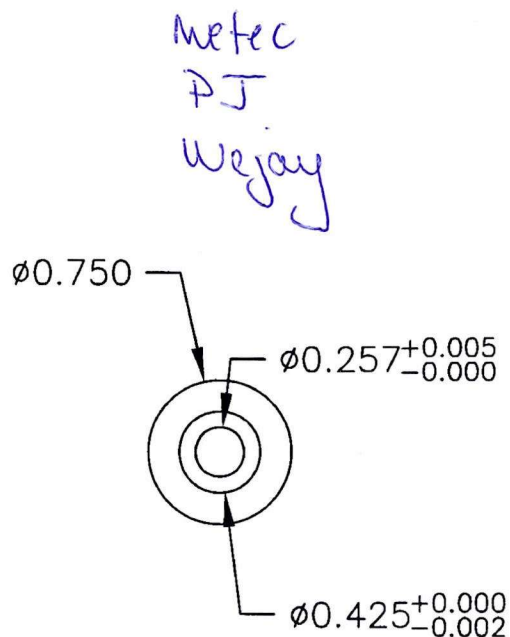
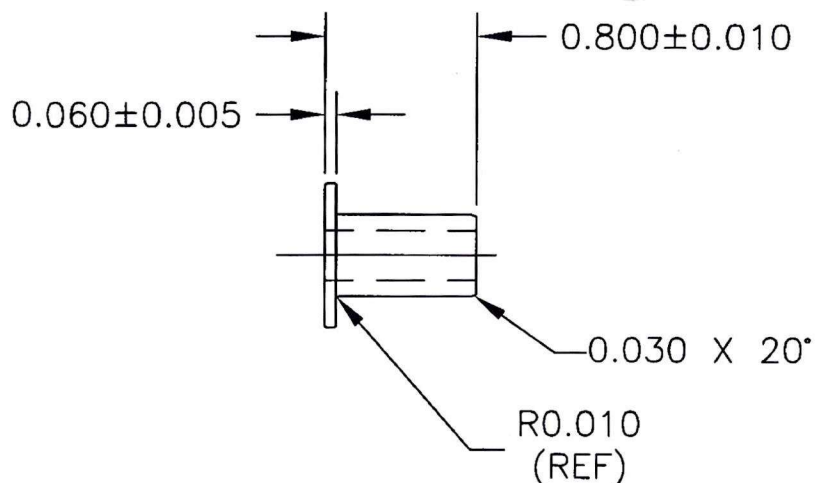
Exp Date:

Instructions:

Date: 10/05/18

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 *H***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040909**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO040909

PO Date: 8/31/18

Due Date: 10/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	102651	D2570P			Bushing	Firmed	-	10/12/18	800 Ea	0 Ea	800 Ea	\$5.25/Ea	\$4,200.00
Line Item Note REV B													
Grand Total: \$4,200.00													

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38
9-89

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/31/18 10:58 AM dart.Lussier.Patrick





600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: OCT. 1, 2018	
		P.O.# 40909 ✓	
		WEJAY JOB# 39248	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D2570 - Bushing ✓	800 ✓	Machine complete as per drawing Specification's	D2570 Rev.B
Material used: 303 sst round: Wejay TN#34394-1, North American Stainless Canada heat #743M			

Records of Inspection/Test will be retained for 5 years minimum.

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38
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Yours truly,

Edward Jansen
Authorized Q.A. Signatory



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

211237

Certificate: 398037 5

Mail To:
C.F.F. STAINLESS STEEL, INC.
1840 BURLINGTON STREET E.
HAMILTON, ON L8H3L4

Ship To:
C.F.F. STAINLESS STEEL, INC.
1840 BURLINGTON STREET E.
HAMILTON, ON L8H3L4

Date: 4/03/2018 Page: 1

Customer: 007060 001

Steel: 303

Finish: CD

Corrosion:

Your Order: C113879

NAS Order: PN 0092042 02

Heat Treat Code: 46,217

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
UNS 30300, ASTM A582/12 EN 10204 3.1, ASTM A484/16
AMS 5640V TYPE 1, QQS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN, ASTM F899/12b

REMARKS:

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE
2011/65/EU. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

7N34394-1
Job # 39248
rev'd Sept. 4/18

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BJ4052 8		.7500		1,017	144.00	57	1	

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
743M	US	.043	.14	17.13	.29	1.90	.280	.059	8.52	.031
		S %	SI %							
		.3085	.45							

MECHANICAL PROPERTIES

Product Id	l o i c r	HB	No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BJ4052 8	R L	190.0		75.93	105.83	47.75	42.74

REF. DART P.O.# 40909
PART # D2570P rev. B
SEPT

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

4/03/2018